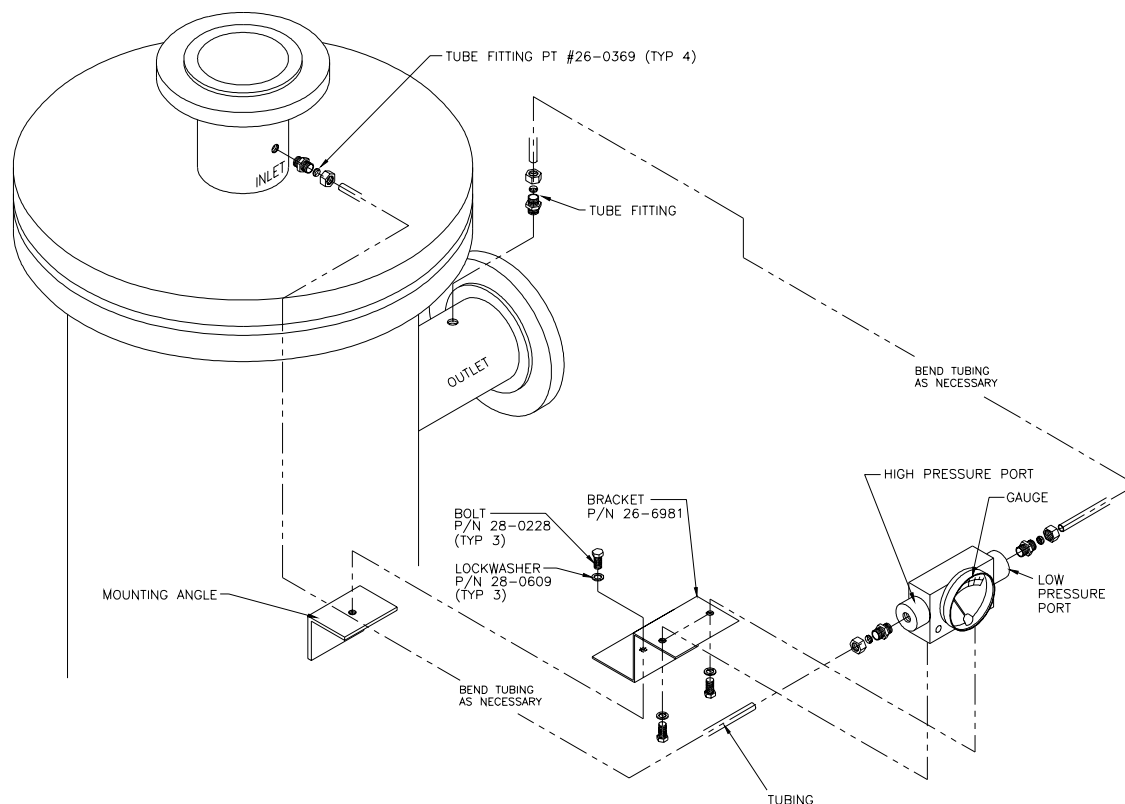


INSTALLATION, OPERATION, AND MAINTENANCE INSTRUCTIONS FOR **PD-7** PRESSURE DIFFERENTIAL GAUGE KIT RECOMMENDED FOR INSTALLATION ON VME SERIES MIST ELIMINATORS

PD-7 KIT p/n 84-0841

MAX. OPERATING PRESSURE 3000 PSIG
MAX. OPERATING TEMPERATURE 175°F
OPERATING RANGE 0-5 PSID
DIMENSIONS 4"L, 1-1/2"W, 2-1/16"H
PRESSURE PORT CONNECTIONS 1/8" NPT

FIGURE 1 INSTALLATION



CAREFULLY READ THESE INSTRUCTIONS BEFORE INSTALLING THE PRESSURE DIFFERENTIAL KIT.

MAKE SURE THAT THE COMPONENT OR PIPING IS DEPRESSURIZED BEFORE INSTALLING THE PRESSURE DIFFERENTIAL KIT.

Completely depressurize the piping and component that the kit is to be installed on.

Figure 1 shows a typical assembly/installation of the PD-7 series pressure differential gauge on a VAN AIR VME series Mist Eliminator.

Mount the PD-7 on the mounting bracket. Use the fasteners provided with the kit. Mount the kit to the desired surface. The VME vessel has an angle bracket on the front for the installation of the PD-7 and bracket.

IMPORTANT

To ensure an accurate reading, make sure that both tubing lines to the PD-7 are equal in length. Use as few as possible bends in the tubing lines.

Install the necessary tubing from the inlet side of the vessel or piping to be measured to the HIGH PRESSURE port of the PD-7. Use the tubing and fittings as shown in FIGURE 1. Use pipe sealant on all threaded pipe connections.

Complete the tubing connection from the outlet side of the vessel or piping to be measured to the LOW PRESSURE port of the PD-7. Use the tubing and fittings as shown in FIGURE 1. Use pipe sealant on all threaded pipe connections.

MAINTENANCE IS PER THE GAUGE INSTRUCTION SHEET.

DIFFERENTIAL PRESSURE INSTRUMENT / SWITCH

For efficient working of your instrument, please read all instructions carefully before attempting to install.

CAUTION : Do not exceed maximum operating pressure given on the instrument label.

Check fluid compatibility with wetted parts before use.

OPERATING PRINCIPLE

High and Low pressures are separated by a sensor assembly consisting of a magnet, piston, Teflon seal and a range spring. The difference in pressure causes the sensor assembly to move in proportion to the change against a range spring.

A rotary magnet, located in a separate body compartment and isolated from the acting pressures, is rotated by magnetic coupling as per the linear movement of the sensor assembly. A pointer attached to the rotary magnet indicates differential pressure on the dial.

SWITCH : Reed switches are located adjacent to the pressure chamber and are activated by the magnetic field of the sensor assembly.

Note : The instruments are calibrated to give $\pm 2\%$ full scale accuracy on ascending readings.

INSTALLATION

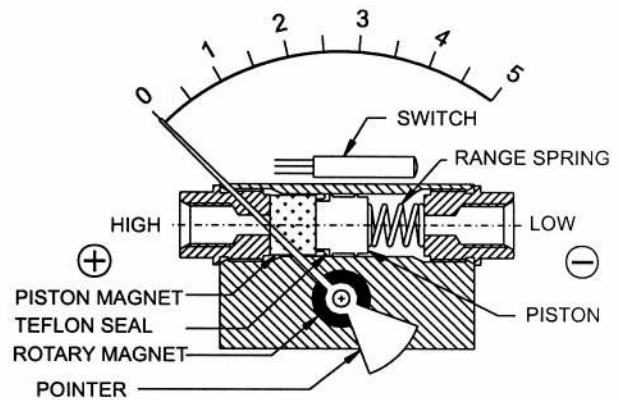
For better performance the instrument should be mounted horizontally by keeping the dial vertical.

Depressurize the system and connect the high and low pressure lines of your system to the "High" \oplus & "Low" \ominus ports of the instrument, respectively.

It is recommended to use "O" rings with male connectors to avoid excessive tightening and to prevent leakage (For parallel threads). The instrument is now ready for operation.

Apply "High" and "Low" pressures simultaneously, to avoid damage to the internal parts.

Model DPH200P consists of a piston type mechanism to sense the pressure difference. It can withstand maximum operating pressure up to 200 bar for all ranges. If pressure exceeds the rated maximum pressure, "O" rings used on male connectors, and the Teflon seal inside the pressure chamber, will be damaged. If maximum operating pressure is within the allowable limit of 200 bar, but the differential pressure exceeds instrument range, there will be no damage to the instrument. Pointer will only go the extreme right end of the scale.



PRECAUTIONS

Do not connect "High" and "Low" ports to wrong pipe ends. Do not subject the instrument to excessive vibration.

The instrument is never to be used in an area where a magnetic field is present. It may show wrong readings.

As the instrument works on magnetic coupling, use only non magnetic fittings, parts etc. in areas closer than 50 mm on all sides, Otherwise calibration will get effected. Panel mounted instruments should be installed in non-ferrous panel material. However instruments with 2" and 2.5" dials, mounted in steel panels, may require pointer adjustment. This is done by the manufacturer.

Do not try to open any part of the instrument for any reason, because if not reassembled properly calibration will be affected.

SWITCH SETTING

Please follow these instructions when your differential pressure instruments are supplied with switch. The switches are normally factory set to save time at customer's end. However they are field adjustable.

CAUTION : Supply should not exceed switch rating. For higher supply, use of relay circuit is recommended.

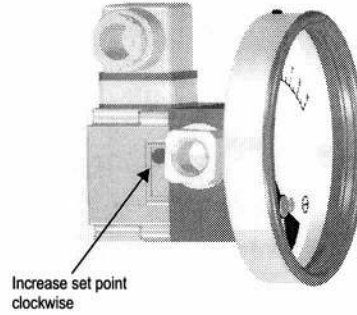
SWITCH ADJUSTMENT

Switch adjustment screw is located on plastic cover.

Rotate the screw clockwise to increase the set point and anti-clockwise to decrease the set point.

One or two trials may be necessary to attain the exact set point.

Above procedure to be followed by putting the instrument on test bed or while in actual service.



View from high pressure side

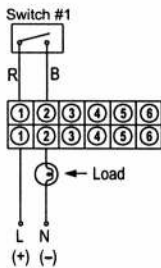
SPST SWITCH

Specifications

Contact Rating : 10 VA AC (rms) or DC (max)
 Switching Current : 0.5 Amp AC (rms) or DC (max)
 Switch Voltage : 150 V AC (rms) or DC (max)

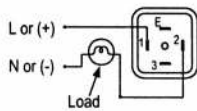
One SPST switch

Reed switches & terminal strip connection

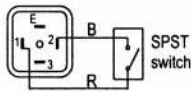


Reed switches & Din plug connection

View of socket for supply connections

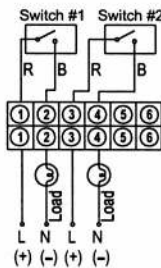


View of plug after removing the socket



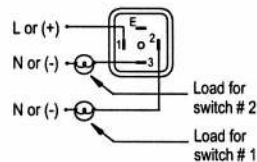
Two SPST switches

Reed switches & terminal strip connection

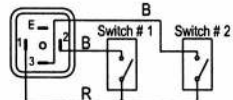


Reed switches & Din plug connection

View of socket for supply connections



View of plug after removing the socket



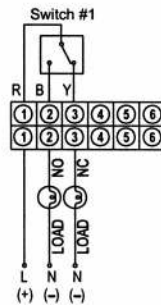
SPDT SWITCH

Specifications

Contact Rating : 5 VA AC (rms) or DC (max)
 Switching Current : 0.25 Amp AC (rms) or DC (max)
 Switch Voltage : 175 V AC (rms) or DC (max)

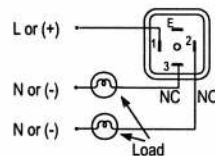
One SPDT switch

Reed switches & terminal strip connection

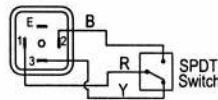


Reed switches & Din plug connection

View of socket for supply connections

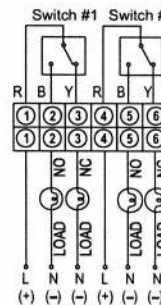


View of plug after removing the socket



Two SPDT switches

Reed switches & terminal strip connection



Reed switches & Din plug connection

View of socket for supply connections



View of plug after removing the socket



R=Red, B=Black, Y=Yellow, L=Live or +ve supply, N=Nutral or -ve supply
 * Body to be suitably earthed while using gauge + switch and only switch.